



APPLY TO CLEAN, DRY SURFACES ONLY

Surface contamination interferes with proper adhesion of tapes. Therefore, the following contaminants must be removed prior to applying tape: condensation, frost, other liquids, oil, dust, dirt.

USE ADEQUATE PRESSURE

Tape bond is dependent on pressure to achieve proper adhesion to the receiving surface. Use a plastic applicator, or "squeegee" to get optimum pressure.

APPLY WITHIN RECOMMENDED TEMPERATURE RANGE

Proline High Performance insulation tapes can be applied at a temperature as low as 10°F (-12°C). Typically, the high temperature side is not an issue, as it is limited by the conditions under which the work can be done.

USE A WIDE ENOUGH TAPE

Tape must be wide enough to achieve proper bond and sealing performance. Use a three-inch wide tape for flat butt joints, centered on the joint. Use four inch or wider tape for corner joints, depending on insulation board thickness. Tape must overlap the adjacent joined surfaces at least 1 ½ inch.

DO NOT USE TAPE TO SUPPORT OR HOLD INSULATION IN PLACE

Pressure-sensitive tape is intended to be a sealing device, not a structural component.

In certain systems, such as some pipe insulation or duct wrap, the tape can essentially hold the insulation in place, but it does so with minimal stress on the joints. If, due to weight and/or placement of the insulation material, there could be undue stress on the tape joints, other means of support **MUST** be provided.

TEST COMPATIBILITY OF MATERIALS BEFORE PAINTING OVER TAPES

Solvent or oil-based paints can damage pressure-sensitive adhesives and affect bonds.

STORE TAPES IN MODERATE CONDITIONS

Storage at 60° - 80° (16° - 27°C) and 50% maximum relative humidity is ideal. Higher temperature and humidity conditions should be avoided.

Please contact your local Winroc/SPI branch with any questions you may have